

	Description
	JPt100Ω, DPt100Ω, DPt50Ω, Cu100Ω, Cu50Ω (supplied current: approx. 190µA)
couple	B, C (W5), E, G, J, K, L, L (Russia), N, P, R, S, T, U
	Voltage: ±60mV, ±200mV, ±2V, 1-5V, ±5V, -1V-10V
	Current: 0-20mA, 4-20mA (measurable when using 250Ω shunt resistance) ^{*1}
	Voltage (V): approx. 205kΩ
	RTD, Thermocouple, Voltage (mV): min. 200kΩ
	Warm-up time: max. 30 min
couple	At room temperature (25°C±5°C): ±0.1% F.S.±1-digit
	Out of room temperature: ±0.2% F.S.±1-digit
	16-bit
act input	ON: residual voltage max. 1VDC, OFF: leakage current max. 0.1mA
input	ON: max. 1kΩ, OFF: min. 100kΩ, short-circuit: approx. 4mA
r	250VAC~ 3A, 30VDC= 3A, 1 Form A (resistive load)
0	Mechanical: min. 20,000,000 operations
-	Electrical: 100,000 operations (250VAC~ 3A, 30VDC 3A)
mitter ^{**4}	24±2VDC, max. 60mA %Built-in over current protection circuit
	Modbus RTU XIt is recommended to use shielded cable over AWG 24.
	IEEE802.3 10 BASE-T / IEEE802.3U 100 BASE-TX (Modbus TCP)

Connect 250Ω shunt resistance and set analog input type 0-20mA (shunt) / 4-20mA (shunt).

- RTD OutSoQ (-2005T≤200); (±0.1% F.S. or ±1.5°C, select the higher one) ±1-digit
 RTD DPt50Ω (-200≤T≤500); (±0.1% F.S. or ±1.5°C, select the higher one) ±1-digit Thermocouple R, S, C, G type (0≤T≤100): (±0.1% F.S. or ±4.0°C, select the higher one) ±1-digit Thermocouple U. T type (-100≤T≤400); (±0.1% F.S. or ±2.0°C. select the higher one) ±1 digit • Thermocouple B type, below 400°C: There is no accuracy standards. All thermocouples, below -100°C: (±0.3% F.S. or ±4.0°C, select the higher one) ±1-digit
- %If sensor input line is longer, it is recommended to use shield cable to reduce noise

	Communication output
↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	Ethernet (10/100) T - T + R - R + SG (B) - (A) +
	Option input/output 2 (alarm output 6 channels + digital input 2 channels)
AL6 AL7 AL8	AL1 AL2 AL3 AL4 AL5 AL6 AL1 AL2 AL3 AL5 AL6 AL1 AL2 AL3 AL6 AL1 AL2 AL5 AL6 AL1 AL5 AL6 AL5 AL6 AL5 AL6 AL5 AL6 AL5 AL6 AL5 AL
transmitter output)	Option input/output 4 (alarm output 4 channels + digital input 2 channels + power for transmitter output)
24VDC OUT (Max. 60mA) AL6 + + + + + 8 9 10 11 12	AL1 AL2 AL3 AL4

Comprehensive Device Management Program [DAQMaster]

DAQMaster is the comprehensive device management software for setting parameters and monitoring processes

	Item	Minimum specifications
er with Pentium III or above	Hard disk	1GB+ of available hard disk space
8/10	VGA	Resolution: 1024×768 or higher
	Others	RS232C serial port (9-pin), USB port

When input type is temperature sensor (Thermocouple, RTD) and the measurement value is higher than high-limit value of input range, it flashes HHHH. It is cleared when the measurement value is within the high-limit range. When input type is analog (voltage, current (shunt)) and the measurement value is over 10% of high-limit input range, it flashes

HHHH, It is cleared when the measurement value is within 10% of high-limit input range. When input type is temperature sensor (Thermocouple, RTD) and the measurement value is lower than low-limit value of input

range, it flashes LLLL. It is cleared when the measurement value is within the low-limit range. When input type is analog (voltage, current (shunt)) and the measurement value is over 10% of low-limit input range, it flashes LLLL. It is cleared when the measurement value is within 10% of low-limit input range.

When input type is temperature sensor (Thermocouple, RTD) and input is break, it flashes BURN

When forgetting and entering invalid password 3 times. "ASKey" appears with error message

				_					
S	tatus Displa	ay Part			Major Menu		3) F	ile [Menu \rightarrow Syst	tem Info. \rightarrow Fi
				1) Ir	nput/Display [Men	u $ ightarrow$ Input CH Info. $ ightarrow$ Input/Display]	It ma	nages parameter setti	Ing files which ar
M	enu GROUP	1 Bar Graph 🚽	O ALARMANNAN EVENT EVENT S S S S S S S S	It sets	s input type of each chan	nel of KRN1000.	-	GROUP1 Bar Graph	
					GROUP1 Bar Graph			Date/Time Reservation	Device File
	1 2	3 4	4 5 6 7 8	1 CH	H1 >> Input/Dis	play Input Option Alarm User Unit		1 Parameter Settir	ng File
Section	n Item		Description		2 Copy Select	7 Tag Name CH-1		2 Internal Me	emory Save
	Menu	Menu	Displays menu.		3 Input Type TC-K			3 SD Me	emory Save
1	Esc	Esc	Moves from menu to current screen.					4 USB Mr	amory Save
	#	Home	Moves to main screen.	4 Low	-Limit Graph Scale -200.0	8 Low-Limit Scale		5 Reset Param	eters Reset Se
2	GROUP1	Group	Displays currently displayed group name. Touch the icon and select the group. You can set the group name and the set group name is displayed	5High	-Limit Graph Scale 1350.0	9 High-Limit Scale		6 Screen Simulation (D	emo) Start
3	Bar Graph	Graph	Select the displayed graph at the current screen. Select one among bar graph, vertical/horizontal trend graph, divided vertical/ borizontal trend graph, vertical/horizontal mixed graph, divided vertical/			Save Esc	No	Item	Description
	8	Lock	Displays at standard user mode.	No	Item	Descriptions	1	Parameter Setting File	Displays pa
	01		(activated log-in function or log off status) Displays at administer mode.	1	Channel	Moves channel. Touch 'CH1' or with to change the channel.	2	Internal Memory	Save the es
	00	Lock Setting	(activated log-in function and log-in as administer mode)	2	Copy	Copies the other channels parameters of the same group. Select the channel to be copy.	4	USB Memory	Save the se
4		Unlock	(inactivated log-in function)	3	Input Type	In case of temperature sensor input, set the low-limit graph scale value within the input range.	5	Reset Parameters	Reset parar
		No Alarm	Displays at no alarm.		Low-Limit Graph Scale	Setting range: Min. value of input range to high-limit graph scale value-F.S. 5%	6	Screen Simulation (Demo)	Touch 'Star
		Alarm	Displays when alarm occurs.		Low-Limit Input	(-F.S.=77.5)	4) 1	 ∕lemory Manag∉	ment [Men
						In case of analog input, it displays low-limit input value. In case of temperature sensor input, set the high-limit graph scale value within the input range.	lt ma	nages internal/externation	al memory. You c
5		Internal Memory Record	Displays when displaying measurement value and no recording it at internal memory.	5	High-Limit Graph Scale High-Limit Input	Setting range: Low-limit graph scale value+F.S. 5% to Max. value of input range [E.g.) In case of TC-K input, -200.0 to 1350.0°C of input range, and setting range is -122.5 to 1350°C. (+F.S.=77.5)	4	GROUP1 Bar Graph	ALARM ALARM EVENT
	Õ	Internal Memory No Record	Displays usage details of data recording space.	6	Point	In case of analog input, it displays high-limit input value Temperature sensor input: 0, 0.0 (set the decimal point for the measurement value) - Analog input: 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0,	1 in	ternal Memory	1MB / 14MB(8 9
	DATA DIT	Data Record Space	Displays usage details of data recording space.	7	Tag Name	Set the channel name.		2 SD Memory	15MB / 20MB(75
6	ALARM	Alarm Record Space	Displays empty space of alarm data memory.	8	Low-Limit Scale	Set the desired display value based on the measurement value.	:	3 USB Memory	5MB / 20MB(25
	EVENT	Event Record Space	Displays empty space of event data memory	9	High-Limit Scale	- Temperature sensor input: Temperature units, °C, °F, K are available.	4 Int	ernal >> Move/Copy	>> USB or SD
		USB Memory	Displays when LICD memory is not connected	10	Display Unit	- Analog input: 72 display units are available. When not using unit, select blank.			
		No Connection	Displays when USB memory is not connected.	2) D	Device [Menu $ ightarrow$ Sy	stem Info. \rightarrow Device]		5 Storage Internal	SD USB
	· USB	(gray)	Displays when internal memory data does not save at USB memory.	It sets	s initial setting and option				
	USB	(yellow)	Displays when internal memory data saves at USB memory.		GROUP1 Bar Graph		No	Item	Description
		SD Card No Connection	Displays when SD card is not connected.		Date/Time Reservation Dev	rice File Log In System Info.	2	SD Memory	Displays ea
	5 2	SD Card No Save (grav)	Displays when internal memory data does not save at SD card.				3	USB Memory	
	<u> </u> 52	SD Card Save	Displays when internal memory data saves at SD card.	10	Device Name KRN1000 R	Lecorder 4 Sampling 125ms			
	2015/09/24				2 Language English	5Log Record Speed 1 s			[]
	14:31:39		Displays date and time.	3 PWI	R ON Record Hold	6 Backlight Standard			[2015]
8	2015/09/24	Date/Time				7 Screen Save Disable			[img]
	(s)15:33:23		ir summer time is set, '(s)' marks in front of time.	84	Alarm Sound OFF	9 Touch Sound Standard			
				-		Save Esr		Maya/Cany	
M	enu				lite or		4	Move/Copy	Move
Displa	ay Hi	story	System Info. Date/Time	NO	Item	Set KRN1000 device name.			Move All
	Fil	e History	Reservation		Device Name	It supports English capital/small letter, sign and number up to 16 characters.			Moves/Cop
	Gr	oup Setting	Device	2	Language	It supports Korean, English, Chinese (Simplified/Traditional) and Russian.			- Move: Mov - Copy: Mov
	Тс	ouch Calibration	File			Set record status when supplying power or re-supplying power at power failure.			- Delete: De
Status	s Ala	arm List	Log In	3	PWR ON Record	Hold: It maintains record status (recording/stop) of before power OFF. Record: It records when power is ON.			- Move All: I - Copy All: N
	Ev	ent List	System Info.			- Stop: It does not record regardless when power is ON.	5	Storage	- Delete All: Select the r
	AC)/DI Status	Memory Info. Memory Management		O anna lia a	Set internal sampling period of measurement value. Setting range (varied by number of input channel connections)		Major Prod	ucte
Input	CH Info.	out/Display	Internal Memory	4	Sampling	- Below 4CHs: 25, 125, 250ms	∎ Pho		Temperatur
	Ing	out Option	Screen Capture		Les Desert	Set log speed for recording measurement value at system memory.	■ Fib ■ Do	er Optic Sensors or Sensors	 Temperature SSRs/Powe
	Ala	arm		5	Speed	Setting range: 1 to 3600 sec	■ Do Are	or Side Sensors a Sensors	Counters Timers
	Us	er Unit		6	Backlight	Set display backlight level.	Pro	ximity Sensors	 Panel Meter Tachometer
Optio	n Info.	arm Output				Setting range: Min., Standard, Max.	■ Rot	ary Encoders	Display Uni
	Dig	gital Input		7	Screen Save	Even though during screen save status, it maintains recording. Touch the screen and it turn ON the screen.	Sw	itching Mode Power Sur	plies
	RS	422/485				Setting range: 0 to 360 min (0: disable screen save) Set alarm sound volume		Terminal Blocks & Cabl	es
	Eti	nernet/USB		8	Alarm Sound	Setting range: OFF, Min., Standard, Max.	Gra	aphic/Logic Panels	uon controllers
VE				9	Touch Sound	Set touch sound volume when touching the menu or button of screen. Setting range: OEE Min_Standard Max	Las	er Marking System(Fibr	er, CO ₂ , Nd:YAG)
× ror n	note information abo	at menu, reter to KRN1	uvu user fildiludi.		1	ostang tango. Or F, mint, otanaara, max.	Las	er vveiaing/Cutting Syst	.em

→ File]

are saved at KRN1000 memory, resets parameters.



s parameter setting file name.

e set parameter information at the dedicated memory or open it.

parameter settings as factory default.
e simulation the set parameters. Start' and re-boot the unit and simulation mode starts. Stop' to exit simulation mode and re-boot the unit.
lenu $ ightarrow$ Memory Info. $ ightarrow$ Memory Management]
ou can check memory usage and move and copy data files.
Landaria
l Memory
B(8 %) Clear
B(75 %) Clear
3(25 %) Clear
SD
SB
Save Esc
ntions
rs each memory usage. Clear' to initial the memory.
GROUP1 Bar Graph C DATA Home +=3USB2 206/04/14 Determal Manager / Extended Manager (white the 100)
[alarm]
[event]
[data]
▼ ^{tmgj} ▼

USB SD Copy All Delete All Close

Copies files of internal memory to SD/USB memory. : Moves the file to external memory and deletes the existing file at internal memory.

Moves the file to external memory and maintains the existing file at internal memory. : Deletes the file.

All: Moves all files to external memory and deletes the existing all files at internal memory. All: Moves all files to external memory and maintains the existing all files at internal memory. e All: Deletes all files.

he memory to save the data.

- Thyristor Power Controllers
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